JOSCO BRUMBY CATALOGUE



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1.0 WIRE BRUSH

Wire Brush Operating Instructions

Rotation Speed

Under working conditions, the centrifugal force built up by a revolving brush is quite high. The wires or materials used in the brush become considerably stiffer at the working face, and the cutting or abrasive action of the brush is greatly increased. It follows that, as the speed increases, so the cutting action is faster. At the same time, harsh action is increased, and therefore light gauge wires often give better results at high speeds than coarse wires running slowly.

Work Holder or Fixtures

Automatic fixtures are now quite commonly made and used in connection with standard brushing operations, and it is a fact that under some conditions, much better results are achieved when the work to be brushed is held either in a small handheld fixture or in an automatic fixture. Where extreme uniformity of finish is required, roller or controlled feed of the material to the brush is most effective.

Pressure Needed When Applying Work to Brush

For cleaning, roughing, and deburring at high speeds, use light pressure. For finishing, polishing and brushing at low speeds with wire, sufficient pressure may be needed to bring the sides of the wire in contact with the work.

Brush Wear

To achieve the longest life out of the brush, it is recommended that the rotation should be reversed from time to time. When rotating in one direction only, the cutting edge of the wires become dulled, and by reversing the brush, better cutting action is noticed.

Safety

For the safest operating conditions, operators and those standing in close vicinity of the operator and workpiece should wear goggles and protective clothing.

Special Brushes

Our standard lines of power brushes meet most requirements, but nevertheless, we do appreciate the need for special types. If you have these special requirements, we shall always be pleased to cooperate with you in making a product or suggesting a method.

Testing on the job

A brush should always be tested on the job to secure the best results. It is recommended that you do a test patch on your work piece (preferably on a spot that is not easily visible) to see if the brush is right for your project.

Brushing Recommendations

If you have any brushing problems, you may wish to write to us at customerservice@josco.com.au for advice on the best brush for your job. To enable us to tackle your problem efficiently, please provide the following details:

- A description of the article you wish to brush - the size, shape and material, with material if possible, a sample of the part to be brushed.
- A description of the work to be done and the surface of the finish required.
- The horsepower available.
- Maximum speed of your equipment.
- Arbor hole or shaft size of your equipment.
- The maximum diameter of brush which can be mounted on your machine.

For further brushing recommendations and technical information on brush types, please skip to the end of the catalogue.

Wire Brush Technical Information

Wire Type Key

Wire Type	Description
Crimped HD	Suitable for light surface treatment and flexible brushing and deburring applications.
Twistknot HD	A standard twistknot wire used for heavy duty brushing applications.
XHD	Twistknot XHD wire is a premium tenacious wire providing a faster, more aggressive cut together with longer life. Provides increased durability and is better suited to extreme brushing requirements.
TNC	Straight and single crimp tin coated wire suited to deburring and decarbonising.
TNCE	Straight and single crimp tin coated wire suited to deburring and decarbonising with a TNC encapsulated elastomer to prevent wire breakage.
BC Steel Wire	Crimped brass coated steel wire provides high tensile strength and cutting performance and is used for demanding brushing and deburring applications.
встс	Brass coated tyre cord steel wire provides long life aggression and is used for heavy duty brush applications.
316SS	Premium stainless steel wire ideal for Australian conditions. Increased resistance to corrosion in marine environments. Used for brushing stainless steel and aluminium.
302SS/304SS	Lower grade than 316SS. Use on 302/304 stainless steel in non-marine environments.
Brass	Ideal for surface finishing on copper and brass. Non-sparking.
Abrasive Nylon	Abrasive impregnated nylon filament for corrosion and paint removal on a wide range of materials.

Fill Selection Guide

				APPLICATIO	N SURFACE			
Fill	Steel	Stainless Steel	Brass	Aluminium	Copper	Iron	Plastic	Wood
Crimped HD	ВС	NR	SC	NR	NR	ВС	SC	SC
Twistknot HD	ВС	NR	SC	NR	NR	ВС	SC	SC
Twistknot XHD	ВС	NR	SC	NR	NR	ВС	SC	SC
TNC	ВС	NR	SC	NR	NR	ВС	SC	SC
TNCE	ВС	NR	SC	NR	NR	ВС	SC	SC
BCHD	ВС	NR	SC	NR	NR	ВС	SC	SC
ВСТС	ВС	NR	SC	NR	NR	ВС	SC	SC
SS 316	NR	ВС	SC	ВС	NR	NR	SC	SC
SS 302/304	NR	SC	SC	ВС	NR	NR	SC	SC
Brass	SC	SC	ВС	SC	ВС	SC	SC	SC
Abrasive Nylon	SC	SC	NR	SC	SC	SC	ВС	ВС

Fill Selection Guide Key

1.1 WHEEL BRUSHES









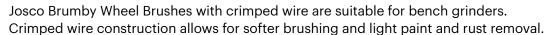


Multibore (MB) Reducing Bush

BTW100

BTW127 Multi-thread (MT) Adaptor

Crimped Wheel Brushes





Part No.	Dia.	Width	Bore	Wire Size	Material	Max. RPM	Inner QTY	Outer QTY	Pack Type
BWB12513	125	13	MB	0.30	HD Steel	4,500	1	-	Вох
BWB1502	150	12	MB	0.30	HD Steel	6,000	3	60	Clamshell
BWB15020	150	20	MB	0.30	BCHD	6,000	2	30	Clamshell
BWB15020SS	150	20	MB	0.30	316 SS	6,000	2	30	Clamshell
BWB20020	200	20	MB	0.30	BCHD	4,500	2	20	Clamshell
BWB20020SS	200	20	MB	0.30	316 SS	4,500	2	20	Clamshell

Twistknot Wheel Brushes

Wheel Brushes with twistknot wire are ideal for hard, aggressive brushing and contaminant removal. Great for scale, rust and paint removal. Suitable for use with angle grinders & bench grinders.



Part No.	Dia.	Knots	Wire Size	Material	Thread	Max. RPM	Inner QTY	Outer QTY	Pack Type
BTW100	100	18		HD Steel	MT	12,500	3	60	Clamshell
BTW127	125	22		HD Steel	14×2	12,500	3	60	Clamshell











Multi-thread (MT) Adaptor

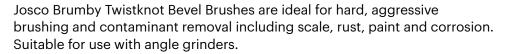
Crimped Bevel Brushes

Josco Brumby Bevel Brushes are designed specifically for brushing in hard to reach work piece areas. The bevel design allows the brush to be operated either as a flat brush or a "wheel" brush.



Part No.	Dia.	Width	Wire Size	Material	Thread	Max. RPM	Inner QTY	Outer QTY	Pack Type
BCB100	100		0.30	HD Steel	MT	12,500	3	60	Clamshell

Twistknot Bevel Brushes





Part No.	Dia.	Knots	Wire Size	Material	Thread	Max. RPM	Inner QTY	Outer QTY	Pack Type
BTB100	100	18	0.45	HD Steel	MT	12,500	3	60	Clamshell
BTB100SS	100	18	0.45	316 SS	MT	12,500	3	60	Clamshell
BTB125	125	24	0.45	HD Steel	14×2	12,500	3	60	Clamshell



Crimped Cup Brushes



Josco Brumby Cup Brushes are available with threaded bore or spindle.

The crimped wire design allows for less aggressive brushing and contaminant removal.

Part No.	Dia.	Wire Size	Skirt	Thread	Material	Max. RPM	Inner QTY	Outer QTY	Pack Type
BCC60	60	0.30	N/A	MT	BCHD	12,500	3	60	Clamshell
BCC65	75	0.30	N/A	MT	BCHD	12,500	3	60	Clamshell
BCTCS65	75	TC	Yes	MT	BCHD	12,500	3	60	Clamshell

Twistknot Cup Brushes



Josco Brumby Cup Brushes with twistknot wire are ideal for hard, aggressive brushing and contaminant removal. Great for scale, rust and paint removal. Suitable for use with angle grinders.

Part No.	Dia.	Wire Size	Rows	Metal Skirt	Thread	Material	Max. RPM	Inner QTY	Outer QTY	Pack Type
BTC50	65	0.45	1	N/A	MT	HD Steel	12,500	3	60	Clamshell
BCTC65	75	0.45	1	N/A	MT	HD Steel	12,500	3	60	Clamshell
BTC65	75	0.45	1	N/A	MT	HD Steel	12,500	3	60	Clamshell
BTC65SS	75	0.45	1	N/A	MT	316 SS	12,500	3	60	Clamshell
BTCS65	75	0.45	1	Yes	MT	HD Steel	12,500	3	60	Clamshell
BTC1003	100	0.45	1	N/A	14 x 2	HD Steel	8,500	3	20	Clamshell



Crimped Wheel Brushes



Josco Brumby Spindle-Mounted Crimped Wheel Brushes are ideal for removing rust and paint and are all fitted with a quick change 6.3mm hex shank. Suitable for use with drills.

Part No.	Dia.	Spindle	Material	Max. RPM	Inner QTY	Outer QTY	Pack Type
BCW50	50	1/4"Hex	BCHD Steel	4,500	5	100	Clamshell
BCW75	75	1/4"Hex	BCHD Steel	4,500	5	100	Clamshell
BCW100	100	1/4"Hex	BCHD Steel	4,500	5	100	Clamshell

Crimped Cup Brush



Josco Brumby Crimped Cup Brushes are all fitted with a quick change 6.3mm hex shank (spindle). Suitable for use with drills.

Part No.	Dia.	Spindle	Material	Max. RPM	Inner QTY	Outer QTY	Pack Type
BCC25	25	1/4"Hex	BCHD Steel	4,500	5	100	Clamshell
BCC50	50	1/4"Hex	BCHD Steel	4,500	5	100	Clamshell
BCC75	75	1/4"Hex	BCHD Steel	4,500	5	100	Clamshell

2.1 FLAP DISCS

Flap Discs vs. Sanding Discs

Flap Discs have been developed primarily to replace sanding discs, although in some applications, they may have advantages over depressed centre grinding discs, particularly on light gauge sheet and where finish is important, such as on stainless steel.

No backing pads are required - the discs fit directly onto your machine.

Due to the cushioning effect of the cloth, a disc one or two grades coarser can be used for maximum rate of stock removal and still achieve a finer finish than is obtained with sanding discs. Grinding marks are less likely to show through paint, epoxy or stove enamel coatings.

Flap discs work best with light pressure, letting the speed of the machine do the work rather than the operator, because the laminated flaps stay sharp until the disc is completely worn out. There is no need for the operator to lean on the machine as is the case with dull sanding discs.

One Grit Coarser: In order to obtain a similar finish with the same aggression select a flap disc which is at least one grit coarser than a resin fibre disc.



Aluminium Oxide Flap Discs



Ideal for general purpose applications such as weld removal, grinding and clean up of steel, stainless steel and aluminium, great for removing paint and varnish. Finer grits suitable for finishing timber prior to painting. No backing pads required.

Part No.	Dia.	Bore	Grit	Max. RPM	Inner QTY	Outer QTY	Pack Type
BDA10040	100	16	40	15,300	5	200	Single Disc
BDA10060	100	16	60	15,300	5	200	Single Disc
BDA10080	100	16	80	15,300	5	200	Single Disc
BDA100120	100	16	120	15,300	5	200	Single Disc
BDA11540	115	22	40	13,300	5	200	Single Disc
BDA11560	115	22	60	13,300	5	200	Single Disc
BDA11580	115	22	80	13,300	5	200	Single Disc
BDA115120	115	22	120	13,300	5	200	Single Disc
BDA12740	127	22	40	12,000	5	200	Single Disc
BDA12760	127	22	60	12,000	5	200	Single Disc
BDA12780	127	22	80	12,000	5	200	Single Disc
BDA127120	127	22	120	12,000	5	200	Single Disc
BDA10040P	100	16	40	15,300	1	40	5 Pack
BDA10060P	100	16	60	15,300	1	40	5 Pack
BDA10080P	100	16	80	15,300	1	40	5 Pack



Zirconia Flap Discs



Josco Brumby Zirconia Flap Discs are ideal for general purpose applications such as weld removal, grinding and clean-up of steel, stainless steel and aluminium, and are great for removing paint and varnish. Finer grits are more suitable for finishing timber prior to painting. They can also be used on cast iron.

Zirconia grit is ideal for fast grinding and longer life. Glass fibre backed - no need for backing pads, can mount straight onto your angle grinder.

Part No.	Material	Dia.	Bore	Grit	Max. RPM	Inner QTY	Outer QTY	Pack Type
BDZ10040	Zirconia	100	16	40	15,300	5	200	Single Disc
BDZ10060	Zirconia	100	16	60	15,300	5	200	Single Disc
BDZ10080	Zirconia	100	16	80	15,300	5	200	Single Disc
BDZ100120	Zirconia	100	16	120	15,300	5	200	Single Disc
BDZ11540	Zirconia	115	22	40	13,300	5	200	Single Disc
BDZ11560	Zirconia	115	22	60	13,300	5	200	Single Disc
BDZ11580	Zirconia	115	22	80	13,300	5	200	Single Disc
BDZ115120	Zirconia	115	22	120	13,300	5	200	Single Disc
BDZ12740	Zirconia	127	22	40	12,000	5	200	Single Disc
BDZ12760	Zirconia	127	22	60	12,000	5	200	Single Disc
BDZ12780	Zirconia	127	22	80	12,000	5	200	Single Disc
BDZ127120	Zirconia	127	22	120	12,000	5	200	Single Disc

2.2 STRIP-IT WHEELS & DISCS



Strip-It Wheels



Made from silicon impregnated abrasive nylon, Josco Brumby Strip-It Discs & Wheels are great for removing any type of surface coating whether it be paint, rust or corrosion from timber or metal/steel.

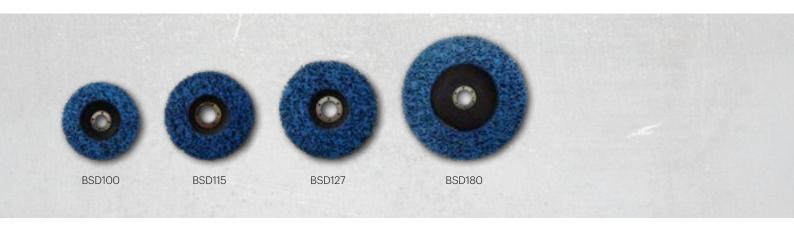
Part No.	Dia.	Segment	Sections	Max. RPM	Inner QTY	Outer QTY	Pack Type
BSW501	50	Wheel	1	4,500	3	60	Clamshell
BSW502	50	Wheel	2	4,500	3	60	Clamshell
BSW751	75	Wheel	1	4,500	3	60	Clamshell
BSW752	75	Wheel	2	4,500	3	60	Clamshell
BSW1001	100	Wheel	1	4,500	3	60	Clamshell
BSW1002	100	Wheel	2	4,500	3	60	Clamshell

Common Applications and General Information

Strip-It Discs are best suited for use on steel, stainless steel, timber, fibreglass, aluminium, granite, hard faced brick & most metals.

Ideal for:

- · Sanding back panels on weather-board houses prior to painting
- Varnish and epoxy removal
- Removing paint and graffiti from bricks, timber or metal fencing
- Removing paint and rust from trailers, metal or wood
- Cleaning discolouration on stainless steel welds
- Sanding fibreglass on cars and boats
- Sanding aluminium on boats and trailers
- Removal of rust and light scale and surface preparation
- · Removal of lightweight weld splatter



Strip-It Discs



Part No.	Dia.	Segment	Bore	Max. RPM	Inner QTY	Outer QTY	Pack Type
BSD100	100	Disc	16	12,00	3	60	Single Disc
BSD115	115	Disc	22	11,00	3	60	Single Disc
BSD127	127	Disc	22	10,500	3	60	Single Disc
BSD180	180	Disc	22	6,000	3	60	Single Disc
BSDB100	100	Disc	16	12,000	-	60	3 Pack
BSDB115	115	Disc	22	11,000	-	60	3 Pack
BSDB127	127	Disc	22	10,500	-	60	3 Pack



Surface Preparation & Conditioning





Josco Brumby's range of surface preparation and conditioning kits include extra fine, fine, medium and coarse surface conditioning and sanding discs, plus a 6.3mm arbor and quick change backing pad. A range of 5 piece replacement kits are also available. They are ideal for blending scratches and imperfections on stainless steel, aluminium and most other metals.

Part No.	Dia.	Contents	Max. RPM	Inner QTY	Outer QTY	Pack Type
BSCK505	50	1x Quick Change Backing Pad 6.3mm Arbor Surface Conditioning Discs: Extra Fine, Fine, Medium & Coarse	30,000	3	30	Clamshell
BSCK755	75	1x Quick Change Backing Pad 6.3mm Arbor Surface Conditioning Discs: Extra Fine, Fine, Medium & Coarse	20,000	3	30	Clamshell
BSCK507	50	1x Quick Change Backing Pad 6.3mm Arbor Sanding Discs: Fine, Medium & Coarse Surface Conditioning Discs: Fine, Medium & Coarse	30,000	3	30	Clamshell
BSPK757	75	1x Quick Change Backing Pad 6.3mm Arbor Sanding Discs: Fine, Medium & Coarse Surface Conditioning Discs: Fine, Medium & Coarse	20,000	3	30	Clamshell
BSCRKC50	50	5xCoarse Replacement Surface Conditioning Discs	30,000	3	30	Clamshell
BSCRKC75	75	5 x Coarse Replacement Surface Conditioning Discs	20,000	3	30	Clamshell
BSCRKCM50	50	5 x Medium Replacement Surface Conditioning Discs	30,000	3	30	Clamshell
BSCRKCM75	75	5 x Medium Replacement Surface Conditioning Discs	20,000	3	30	Clamshell
BSCRKCF50	50	5xFine Replacement Surface Conditioning Discs	30,000	3	30	Clamshell
BSCRKCF75	75	5xFine Replacement Surface Conditioning Discs	20,000	3	30	Clamshell



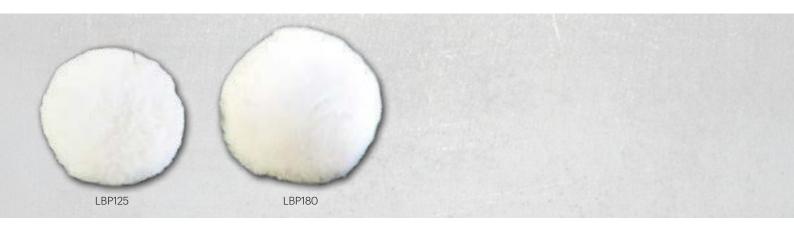
Shaft Mounted Calico Polishing Buffs



Josco Brumby's range of Shaft-Mounted Calico Polishing Buffs are ideal for polishing irregular shapes and hard to reach areas on aluminium, brass, steel, stainless steel, copper and most other metals. They are available in three shapes: cylinder, cone and mushroom shaped. The best results can be achieved by using the buffs with the correct Brumby polishing compound and also be ensuring that the surface is clean and scratch free prior to use.

Part No.	Dia.	Shape	Spindle	Max. RPM	Inner QTY	Outer QTY	Pack Type
BCC2525	25	Cylinder	6.3	4,500	3	30	Clamshell
BCC5050	50	Cylinder	6.3	4,500	3	30	Clamshell
всм38	38	Mushroom	6.3	4,500	3	30	Clamshell
BCM50	50	Mushroom	6.3	4,500	3	30	Clamshell
ВСМ75	75	Mushroom	6.3	4,500	3	30	Clamshell
ВСТ50	50	Cone	6.3	4,500	3	30	Clamshell
ВСТ65	65	Cone	6.3	4,500	3	30	Clamshell

3.2 LAMBSWOOL BUFFS



Lambswool Polishing Bonnets



Josco Brumby's Lambswool Polishing Bonnets are made from 100% Australian lamb's wool in order to create a flexible bonnet that allows for more control when polishing. They're ideal for polishing cars, boats and upholstery.

Part No.	Dia.	Suits	Inner QTY	Outer QTY	Pack Type
LBP125	125	Standard Backing Pads	3	30	Clamshell
LBP180	180	150mm - 180mm Backing Pads	3	30	Clamshell



Polishing & Cutting Compounds



Josco Brumby's range of cutting and polishing compounds are ideal for cutting back light scratches prior to polishing and achieving a high gloss finish on a huge variety of materials including aluminium and aluminium alloys, copper, brass, stainless steel, plastics, fine metals, die cast articles and most other metals.

Compound	Buff	Finish
ss	Loose Leaf Calico	High quality finish on aluminium alloys
SSX	Loose Leaf Calico	High gloss finish on copper, brass and stainless steel
Multishine	Loose Leaf Calico	High gloss finish on plastics and die-cast articles
Tripoli	Stitched Rag	General purpose compound for copper, brass, aluminium and most metals
Fastcut	Sisal	To cut back light stretch marks on copper, brass and stainless steel prior to polishing

Part No.	Size	Colour	Inner QTY	Outer QTY	Pack Type
FASTCUTCARD	Standard	Dark Grey	2	20	Clamshell
MULTISHINECARD	Standard	Light Blue	2	20	Clamshell
SSCARD	Standard	White	2	20	Clamshell
SSXCARD	Standard	Light Green	2	20	Clamshell
TRIPOLICARD	Standard	Brown	2	20	Clamshell





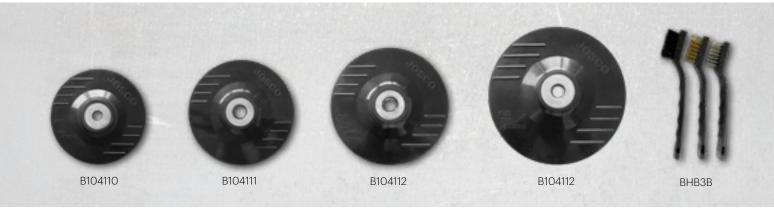
Multi-Purpose Kits



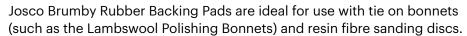
Josco Brumby Multi-Purpose Kits are ideal for deburring, rust and paint removal, cleaning, blending and surface preparation, and are designed to suit all popular drills.

Part No.	Description	Arbor	Max. RPM	Inner QTY	Outer QTY	Pack Type
BRUKIT3	3 Piece Drill Brush Kit	6mm	4,500	3	60	Clamshell
BRUKIT5	5 Piece Drill Brush Kit	6mm	4,500	3	60	Clamshell
PDKIT	4 Piece Drill Accessory Kit	6mm	4,500	3	60	Clamshell
BDAK10	10 Piece Drill Accessory Kit	6mm	4,500	3	60	Clamshell
BDAK12	12 Piece Drill Accessory Kit	6mm	4,500	3	60	Clamshell

Part No.	Kit Contents	
BRUKIT3	 50mm Spindle-Mounted Cup Brush with Brass Coated High Carbon Steel Wire 50mm Spindle-Mounted Wheel Brush with Brass Coated High Carbon Steel Wire 	• 25mm Hex End Brush with Brass Coated High Carbon Steel Wire
BRUKIT5	 50mm Spindle-Mounted Cup Brush with Brass Coated High Carbon Steel Wire 50mm Spindle-Mounted Wheel Brush with Brass Coated High Carbon Steel Wire 25mm Hex End Brush with Brass Coated High Carbon Steel Wire 	 75mm Spindle-Mounted Cup Brush with Brass Coated High Carbon Steel Wire 75mm Spindle-Mounted Wheel Brush with Brass Coated High Carbon Steel Wire
PDKIT	 50mm Spindle-Mounted Cup Brush with Brass Coated High Carbon Steel Wire 75mm Spindle-Mounted Wheel Brush with Brass Coated High Carbon Steel Wire 	50mm x 20mm 80 Grit Flap WheelMounted Point Grinding Stone
BDAK10	 75mm Loose Leaf Calico Polishing Buff with 6.35mm Hex Shank 75mm Spindle-Mounted Wheel Brush with Brass Coated High Carbon Steel Wire 75mm Spindle-Mounted Cup Brush with Brass Coated High Carbon Steel Wire Strip-It Wheel with 6.35mm Hex Shank 	 40mm x 15mm 80 Grit Flap Wheel 6.35mm Drive Arbor 24 x 24 x 80mm Mounted Point 14 x 27 x 52mm Mounted Point Tripoli Polishing Compound 25mm Hex End Brush with Brass Coated High Carbon Steel Wire
BDAK12	 ZYA Cylinder Felt Point KEL Ball Nosed Tree Felt Point WRC Ball Nosed Cylinder Felt Point A25 Mounted Point B52 Mounted Point A14 Mounted Point 30 x 15mm 80 Grit Flap Wheel 40 x 15mm 80 Grit Flap Wheel 	 25mm Spindle Mounted End Brush (Brass Coated High Carbon Steel Wire) 50mm Spindle Mounted Cup Brush (Brass Coated High Carbon Steel Wire) 75mm Spindle Mounted Wheel Brush (Brass Coated High Carbon Steel Wire) 7" Spark Plug Brush



Rubber Backing Pads





Part No.	Dia.	Threaded Centre	Max. RPM	Inner QTY	Outer QTY	Pack Type
B104110	100	Quick Change Multi-Thread	4,500	3	60	Hangsell Box
B104111	115	Quick Change	4,500	3	60	Hangsell Box
B104112	125	Quick Change	4,500	3	60	Hangsell Box
B104113	180	Quick Change	4,500	3	60	Hangsell Box

Hand Brushes



Josco Brumby's hand brush kits consist of a variety of bristle types including steel, nylon and brass. Applications include cleaning welding tips and bolt thread, removing grout and grime, as well as brushing clothing and scouring mag wheels.

Part No.	Contents	Inner QTY	Outer QTY	Pack Type
внвзв	1xSteel Hand Brush; 1xNylon Hand Brush; 1xBrass Hand Brush	5	40	Clamshell





Accessories

BDBPA

This product allows you to use angle grinder backing pads on your drill. Your drill must be run in a forward direction only however.

For use with polishing buffs, wire brushes and most other products with 1/2" (13mm) arbor hole centres. Do not run in reverse, or nut may come loose and cause injury.

Part No.	Description	Max. RPM	Inner QTY	Outer QTY	Pack Type
BDBPA	Drill to Backing Pad Adaptor, Suits M14 Threads	4,500	3	90	Clamshell
BQCA4	1/4" Drive Quick Change Adaptor	4,500	3	90	Clamshell
600CARD	Threaded Arbor with 1/4" Spindle	3,000	20	200	Clamshell



Josco's extensive product range spans across a broad range of categories:

- Wire Brushes
- Grinding & Sanding
- Cutting
- Polishing
- Cleaning & Brooms
- Hand Tools & Engineering
- Levels & Measuring Tools
- Lubrication Equipment

For general enquiries and more information on Josco products, please contact us at:

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